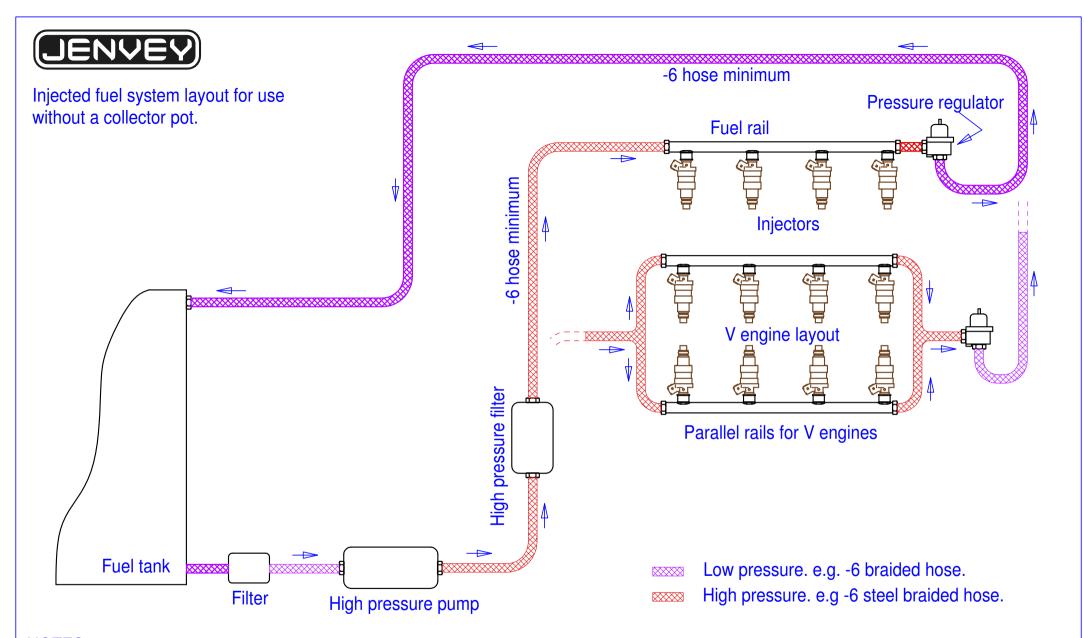


NOTES:

- * The Low pressure pump delivers fuel to the collector pot where any entrained air is returned to the tank. Typical pressure range is 4 - 6psi and delivery at least 120 Litres / hour (31 US gallons/hour) for 200BHP, higher outputs in proportion.
- * The high pressure pump supplies a surplus of fuel to the fuel rail and injectors at system pressure, which is set by the pressure regulator.
- * The pressure regulator is set at the system pressure typically around 3 -7 bar (45 105PSI) to return surplus fuel. At low power / fuel demand, most or all of the output from the pump will be returned and it is thus essential that the return circuit flows freely.
- * Either the low pressure or both pumps may be embedded in the tank.
- * Not all the filters are essential, but the very minimum is one large-capacity between the tank and the low-pressure pump.



NOTES;

- *The high pressure pump supplies a surplus of fuel to the fuel rail and injectors at system pressure, which is set by the pressure regulator. Delivery needs to be at least 120 Litres / hour (31 US gallons/hour) for 200BHP, higher outputs in proportion.
- *The pressure regulator is set at the system pressure typically around 3 -7 bar (45 105PSI) to return surplus fuel.

 At low power / fuel demand most or all of the output from the pump will be returned and it is thus essential that the return circuit flows freely.
- * The high pressure pump may be embedded in the tank.